

Front Seat

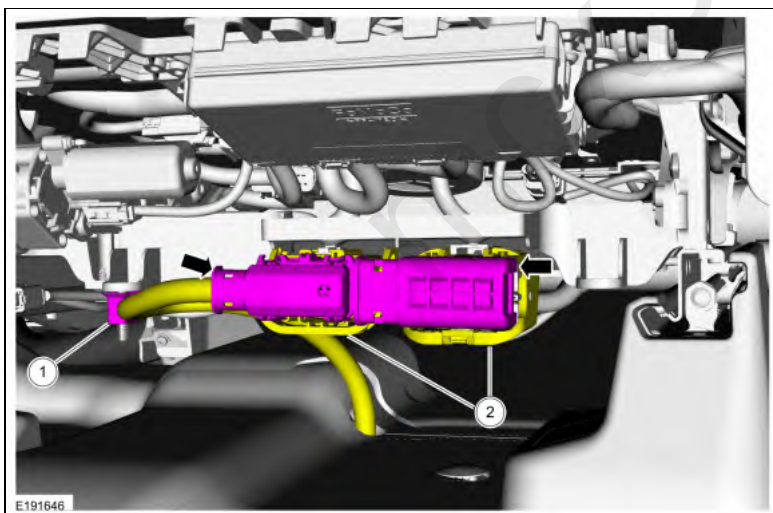
Removal

NOTE: Driver seat shown, passenger seat similar.

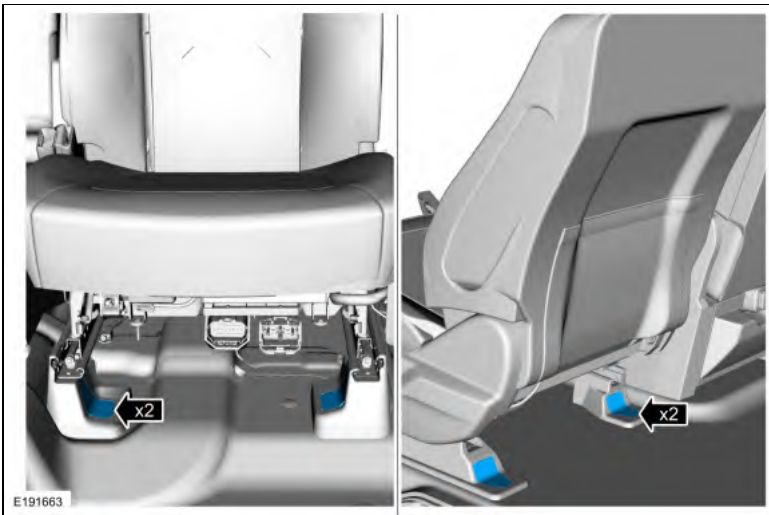
1. Position the seat to access the front seat bolts.
 - If a power seat cannot be positioned horizontally to access the front seat bolts, diagnose the inoperative front center seat horizontal seat track motor.
Refer to: Front Seats (501-10A Front Seats, Diagnosis and Testing).



2. Depower the SRS.
Refer to: Supplemental Restraint System (SRS) Depowering (501-20B Supplemental Restraint System, General Procedures).
3. Disconnect the front seat harness electrical connector(s).
 1. Detach the wiring harness from the pin-type retainer.
 2. Release the locking tab(s) and rotate the position assurance lever(s).



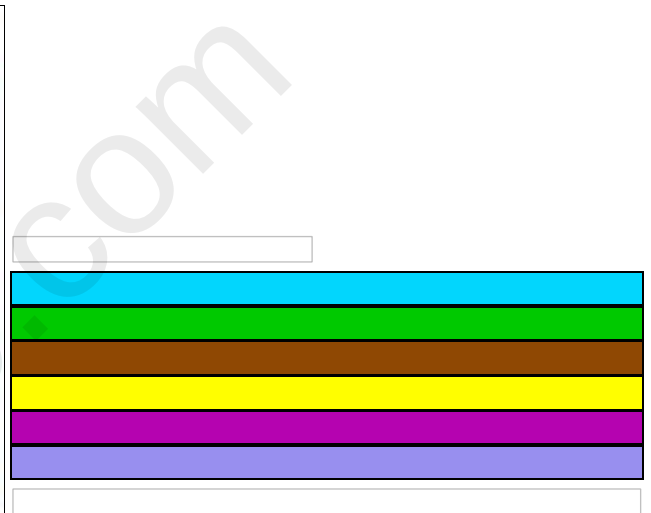
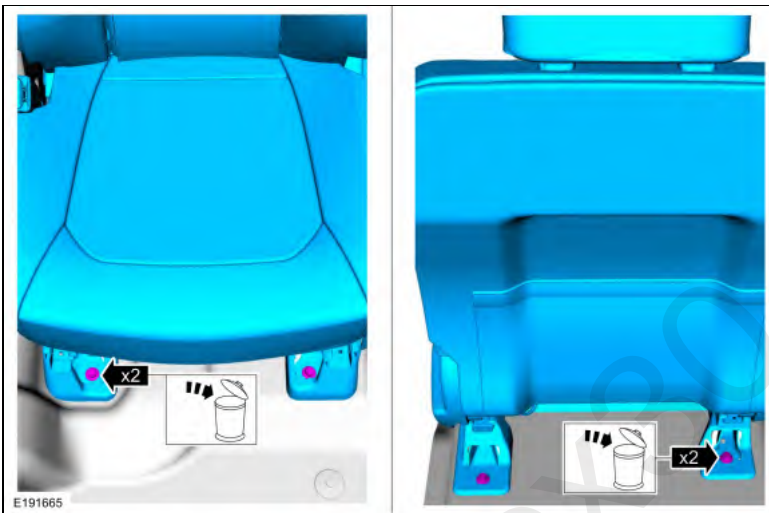
4. Remove the front seat shield bolt caps.



5. **NOTE:** Follow the unique instructions or graphics for this step in the installation.

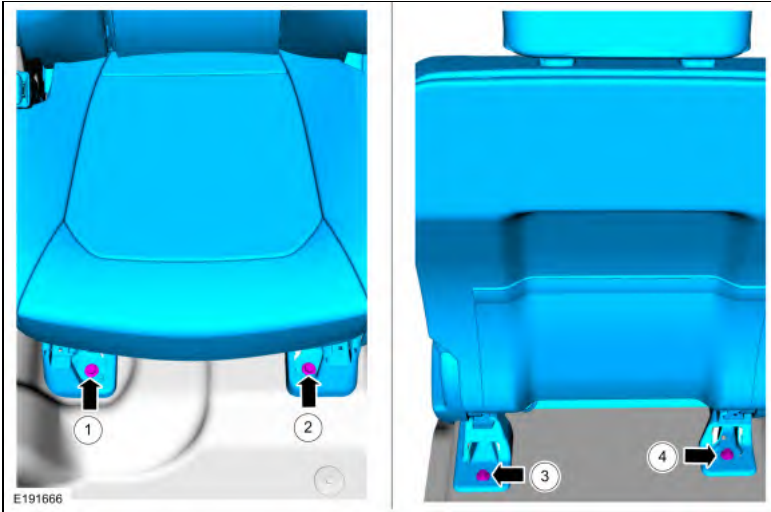
Remove the front seat.

- Remove and discard the bolts.



Installation

1. To install, reverse the removal procedure.
2. Install the front seat bolts in the following sequence.
 1. Install the front inboard bolt.
Torque: 35 lb.ft (47 Nm)
 2. Install the front outboard bolt.
Torque: 35 lb.ft (47 Nm)
 3. Install the rear outboard bolt.
Torque: 35 lb.ft (47 Nm)
 4. Install the rear inboard bolt.
Torque: 35 lb.ft (47 Nm)



3. Repower the SRS.
Refer to: Supplemental Restraint System (SRS) Repowering (501-20B Supplemental Restraint System, General Procedures).